

method for the production of a mature recombinant protein of an eukaryotic cell line genetically transformed with a sequence comprising an incubation of said cells in a medium wherein alkanoic acids, their derivatives or salts thereof are of at least 24 hours.

Method according to claim 1 wherein said cell line is a precursor.

Method according to claim 2 wherein said precursor is human Pre-prourokinase.

Method according to claim 1 wherein said mature protein is tPA (*tc-uPA*).

Method according to claim 4 wherein the two chains are chosen among: propionate, magnesium butyrate, tributyrin and tributyrin derivatives thereof are chosen among: butyrate, propionate, magnesium butyrate, tributyrin and tributyrin derivatives thereof.

Method according to claim 7 wherein said eukaryotic cell line is chosen among: HEK-293, CV-1, COS, BSC-1, and BHK-21.

Method according to claim 8 wherein said time of incubation is 24 hours.

Method according to claim 8 wherein said cell line is CHO.

Method according to claim 8 wherein said temperature is equal or lower than 37°C.

Process for the production of recombinant tPA by transfecting genetically manipulated CHO cells with a tPA cDNA in a culture media comprising salts thereof, at a temperature comprising 37°C, and continuing said cell-culture for a period of time of 24 hours, recovering the cell culture supernatant.

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- a) culturing genetically manipulated CHO cells stably transfected with the Pre-prourokinase cDNA in a culture media comprising alkanolic acids or their derivatives or salts thereof, at a temperature comprised between 30°C and 37°C;
- b) continuing said cell-culture for a period of time of at least 24 hours;
- c) recovering the cell culture supernatant.

13. A process according to claim 12 wherein said period of time in step b) is comprised between 72 and 150 hours.

14. A process according to claim 12 wherein cell viability of said CHO cell-culture in step b) is at least 70%.

5 15. A process according to claim 12 wherein said temperature is comprised between 33°C and 35°C.

16. A process according to claim 12 wherein said alkanolic acid derivative is chosen among: butyric acid, sodium butyrate, sodium propionate, magnesium butyrate, tributyrin, phenyl butyrate, at concentration comprised between 0.1 mM and 20 mM.

17. A process according to claim 16 wherein said CHO cells are CHO-Messi cells.

18. A process according to claim 17 wherein in step a) said culture media is a serum free culture medium.

19. A process for the isolation of recombinant *HMW* and/or *LMW tc-uPA* from an exhausted culture media of genetically engineered CHO cells characterized by using the cell culture supernatant obtained according to claim 17.

20. A process according to claim 19 wherein said isolation comprises a ion-exchange chromatography.

21. A process according to claim 20 for the separation of recombinant *HMW* from *LMW tc-uPA* further comprising the steps of:

d) acidification of the cell culture supernatant with a weak acid to pH values comprised between 5 and 5.8, optionally adding a non-ionic detergent;

e) contacting the acidified supernatant with a ion-exchange chromatography column at pH values comprised between 5.5 and 6.5;

25 f) releasing the *LMW tc-uPA* by addition of a buffer solution with a pH value comprised between 5.5 and 6.5, comprising a monovalent ion in concentration comprised between 200 and 300 mM;

g) releasing the *HMW tc-uPA* by addition of a buffer solution with a pH value comprised between 6-7.5, comprising monovalent ions in concentration of at least 400 mM.

22. A process according to claim 21 wherein the acidified supernatant in step d) is additionally filtered.

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23. A process according to claim 21 wherein said isolation further comprises a benzamidine chromatography.

24. A process according to claim 23 for the purification of recombinant *tc-uPA* *HMW* comprising the steps of:

5 g') contacting the released *HMW tc-uPA* containing buffer solution in step g) with a benzamidine column, at pH values comprised between 6.2 and 6.8

g'') releasing the *tc-uPA HMW* with a buffer solution with a pH value comprised between 3.8 and 4.2, further comprising monovalent ions in concentration comprised between 300 and 500 mM;

10 g''') further optionally contacting the released *tc-uPA HMW* with a gel-filtration column and releasing of the *HMW tc-uPA* with a low-salt solution buffer at pH values comprised between 4 and 7.

25. A process according to claim 23 for the purification of recombinant *tc-uPA LMW* further comprising the additional steps of:

15 f') contacting the released *LMW tc-uPA* containing solution obtained in step f), with a benzamidine column, at pH values comprised between 6 and 8;

f'') releasing the *tc-uPA LMW* with a buffer solution with pH values comprised between 3.8 and 4.2 further comprising monovalent ions in concentration comprised between 300 mM and 500 mM;

20 f''') further optionally contacting the released *tc-uPA LMW* with a gel-filtration column and releasing the *LMW tc-uPA* with a low-salt solution buffer at a pH comprised between 4 and 7.

26. Recombinant *tc-uPA* obtainable by the process according to claim 12.

27. Recombinant *tc-uPA* obtainable by the process according to claim 18.

25 28. Recombinant *HMW* and *LMW tc-uPA* product obtainable by the process according to claim 21.

29. Recombinant *HMW* and *LMW tc-uPA* product obtainable by the process according to claim 23.

30 30. Recombinant purified *HMW tc-uPA* obtainable by the process according to claim 24.

31. Recombinant purified *LMW tc-uPA* obtainable by the process according to claim 25.

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34. A method according to claim 32 wherein said disorders are chosen among: peripheral arterial occlusion (PAOD), catheter clearance, pulmonary embolism, deep venous thrombosis.

36. A method for the treatment of myocardial infarction wherein *HMW tc-uPA* according to claim 30 is used.

15 38. Pharmaceutical compositions comprising as an active agent the recombinant
HMW tc-uPA according to claim 30.

39. Pharmaceutical compositions comprising as an active agent the recombinant *LMW* tc-uPA according to claim 31.